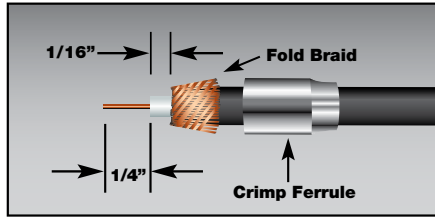


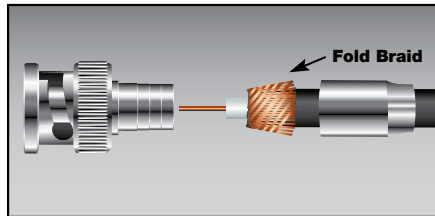
Termination Instructions

For Single Crimp, Dual Crimp & Compression Seal

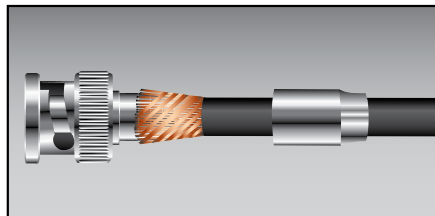
Single Crimp



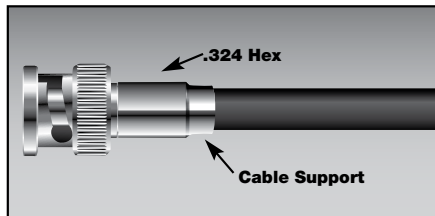
Step 1: Remove 1/2" of the outer jacket. Step 2: Slide the proper size crimp ferrule over the end of the cable. Step 3: Fold the braid back over the outer jacket of the cable. Step 4: Remove 7/16" of the core leaving 1/16" of the core on the cable. Step 5: Snip 3/16" of the conductor to leave 1/4" of conductor.



Step 6: Forcefully push the connector onto the center conductor of the cable. Make sure to twist the connector in a clockwise motion while pushing it onto the conductor.

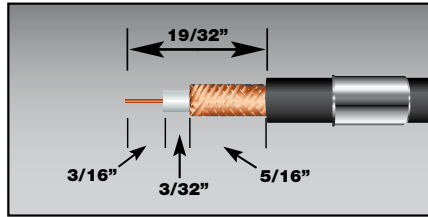


Step 7: Fold the braid back over the crimp mandrel of the connector. Step 8: Slide the crimp ferrule back over the braid wire and crimp mandrel of the connector.

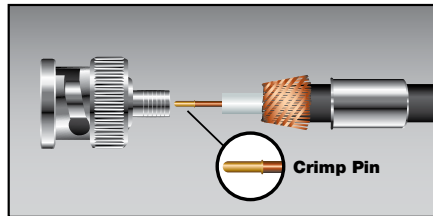


Step 9: Use ADC crimp tool A802T with the .320" - .324" hex crimp die to crimp the ferrule. Step 10: Make a second crimp in the cable support area of the connector. Use a .256" die for RG59 CM and a .212 die for RG59 CMP or RG58.

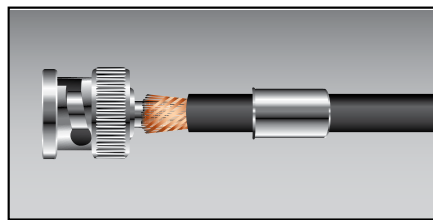
Dual Crimp



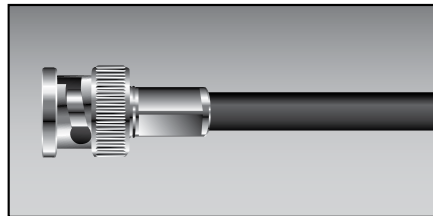
Step 1: Strip the coax as shown using ADC rotary strip tool A902T. Step 2: Slide the crimp ferrule over the end of the coax.



Step 3: Fold the braid back over the cable jacket. Step 4: Crimp the contact pin with .068" die in ADC crimp tool A802T. Step 5: For ADC connector B1D6T only slide the clear plastic dielectric support bushing over the contact core. (Not Shown)

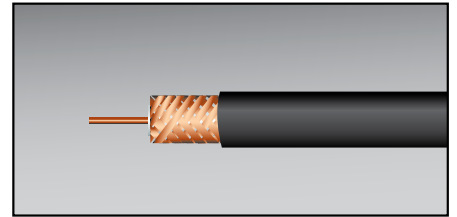


Step 6: Holding the cable tightly, push the cable core and contact into the back of the connector until you feel the contact seat into the dielectric of the connector. Step 7: Fold the braid back over the crimp mandrel of the connector.

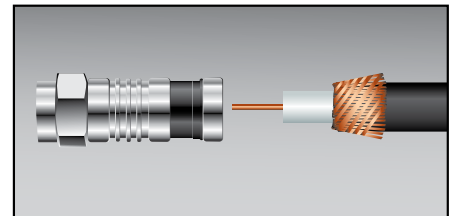


Step 8: Slide the crimp ferrule back over the braid wire and crimp mandrel of the connector. Step 9: Use ADC crimp tool A802T with the .256" die for RG59, .212" die for RG58. If you are terminating an RG59 MINI the use ADC crimp tool A803T with a .178" die.

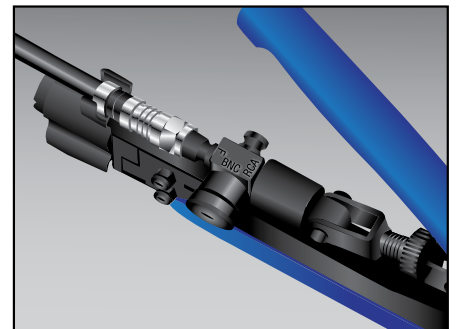
Compression Seal



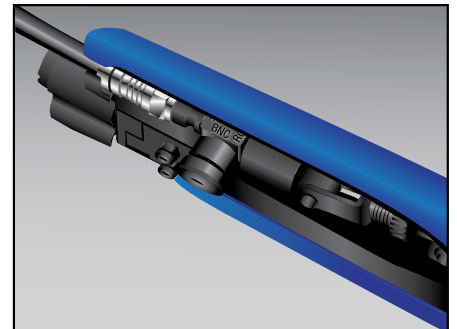
Step 1: Trim cable as shown using strip tool ATL-6/11. Trim center conductor end at a 45 degree angle.



Step 2: Fold back braid. Note: For quad shield cable cut off first foil and fold back second braid. Step 3: Push connector onto cable twisting in a clockwise and counter clockwise direction until cable dielectric is flush with connector mandrel face.



Step 4: Make sure "F" die head is in compression tool ATL 8808. Step 5: Nest cable and connector into tool as shown above.



Step 6: Squeeze handle. Step 7: Remove connector and cable from tool and give a pull (30 lbs.) to assure proper termination.